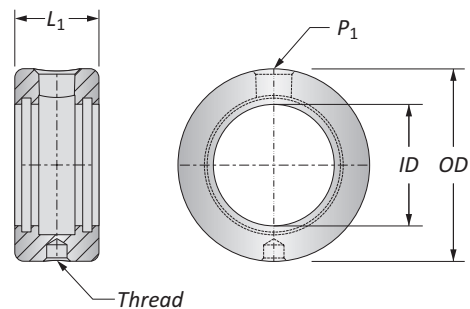




Rotary Coolant Adapters (RCA)

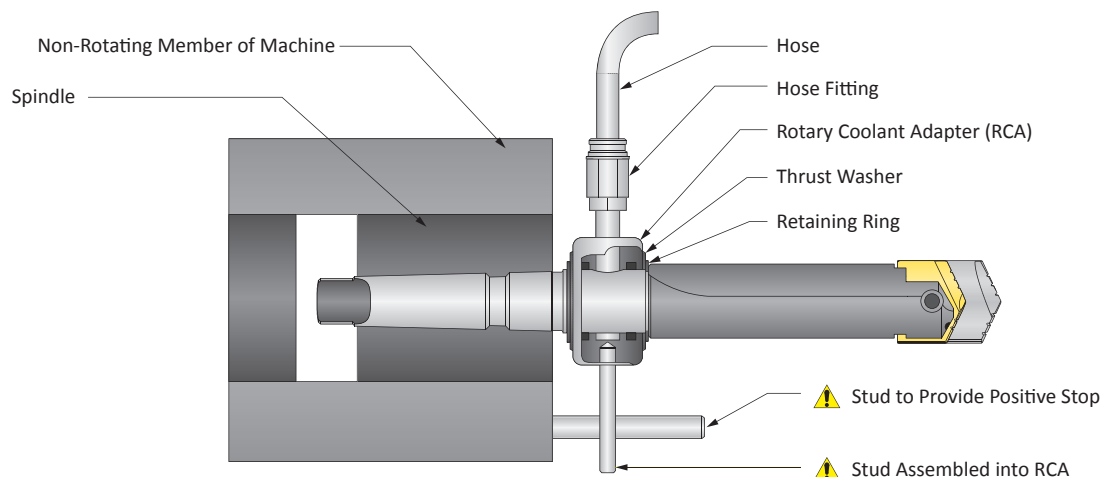
Morse Taper Shanks



	Holder Series	ID	OD	L ₁	Driving Rod Thread	P ₁	Part No.*	Max Recommended RPM	RCA O-Rings	
									Kit Part No.**	Replacements
i	A, B, C, D	1-1/4	2-1/2	1-3/8	3/8 - NC	1/4	⚠ 2T-4SR	2000	2T1-4SR	2T1-4OR-10
	B, C, D	1-3/4	3	1-3/8	3/8 - NC	1/4	⚠ 2T-5SR	1500	2T1-5SR	2T1-5OR-10
	E, F, G, H	2-1/4	3-3/4	1-3/4	1/2 - NC	1/2	⚠ 2T-6SR	1100	2T1-6SR	2T1-6OR-10
	D, E, H	2-1/2	4	1-3/4	1/2 - NC	1/2	⚠ 2T-55SR	1100	2T1-55SR	2T1-55OR-10
	F	3	4-1/2	1-3/4	1/2 - NC	1/2	⚠ 2T-60SR	900	2T1-60SR	2T1-60OR-10
	G	3-3/4	5-1/2	1-3/4	1/2 - NC	1/2	⚠ 2T-65SR	700	2T1-65SR	2T1-65OR-10

*RCA comes complete with (1) RCA, (2) O-rings, (2) snap rings, and (2) thrust washers

**RCA Repair Kit includes (2) O-rings, (2) snap rings, and (2) thrust washers

NOTE: Max recommended pressure is 600 PSI (42 bar)**NOTE:** Recommendations above are based on water and oil based coolants

i = Imperial (in)

m = Metric (mm)

O-rings sold in packs of 10

⚠ WARNING RCA rotation during drilling can cause hose and/or hose fitting failure, machinery damage, and/or serious injury. To prevent, use RCA and positive stop studs when drilling. Factory technical assistance is also available for your specific applications.